

GENERAL NOTES:

1. DO NOT SCALE THIS DRAWING.
2. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
3. ALL WELDS ARE 6mm CONTINUOUS FILLET UNLESS NOTED OTHERWISE.
4. ALL LEDGER / PACKERS WELDS ARE 6mm 100 HIT AND 300 MISS.
5. ALL BOLTS ARE GRADE 8.8 UNLESS NOTED OTHERWISE.
6. ALL FOUNDATION BOLTS SUPPLY ONLY - INSTALLATION BY OTHERS.
7. DRILLING OR FIXING OF ANY MECHANICAL OR RESIN FIXINGS BY OTHERS.

STEEL GRADE:

- S355J0

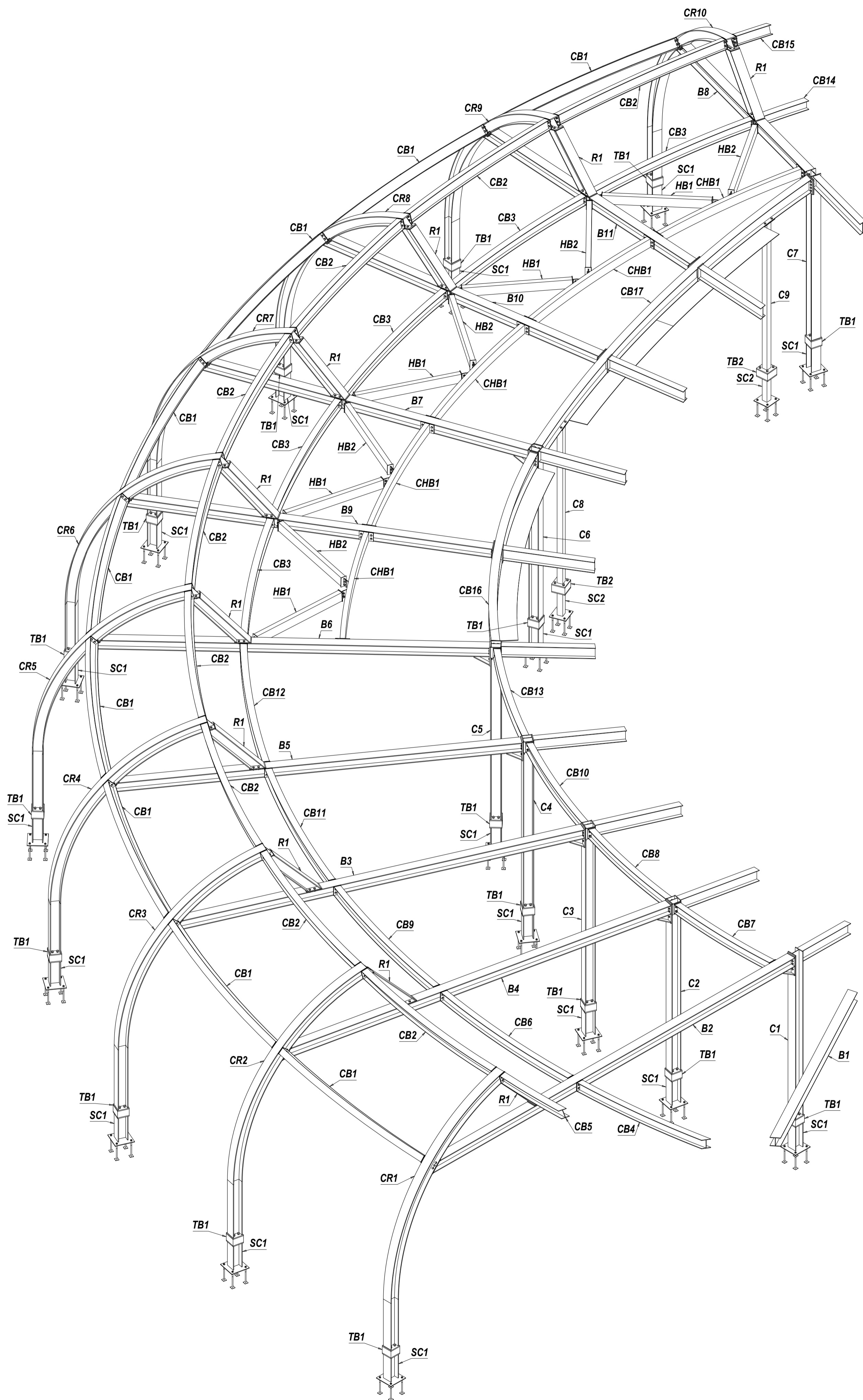
STEEL FINISH:

INTERNAL STEELWORK:

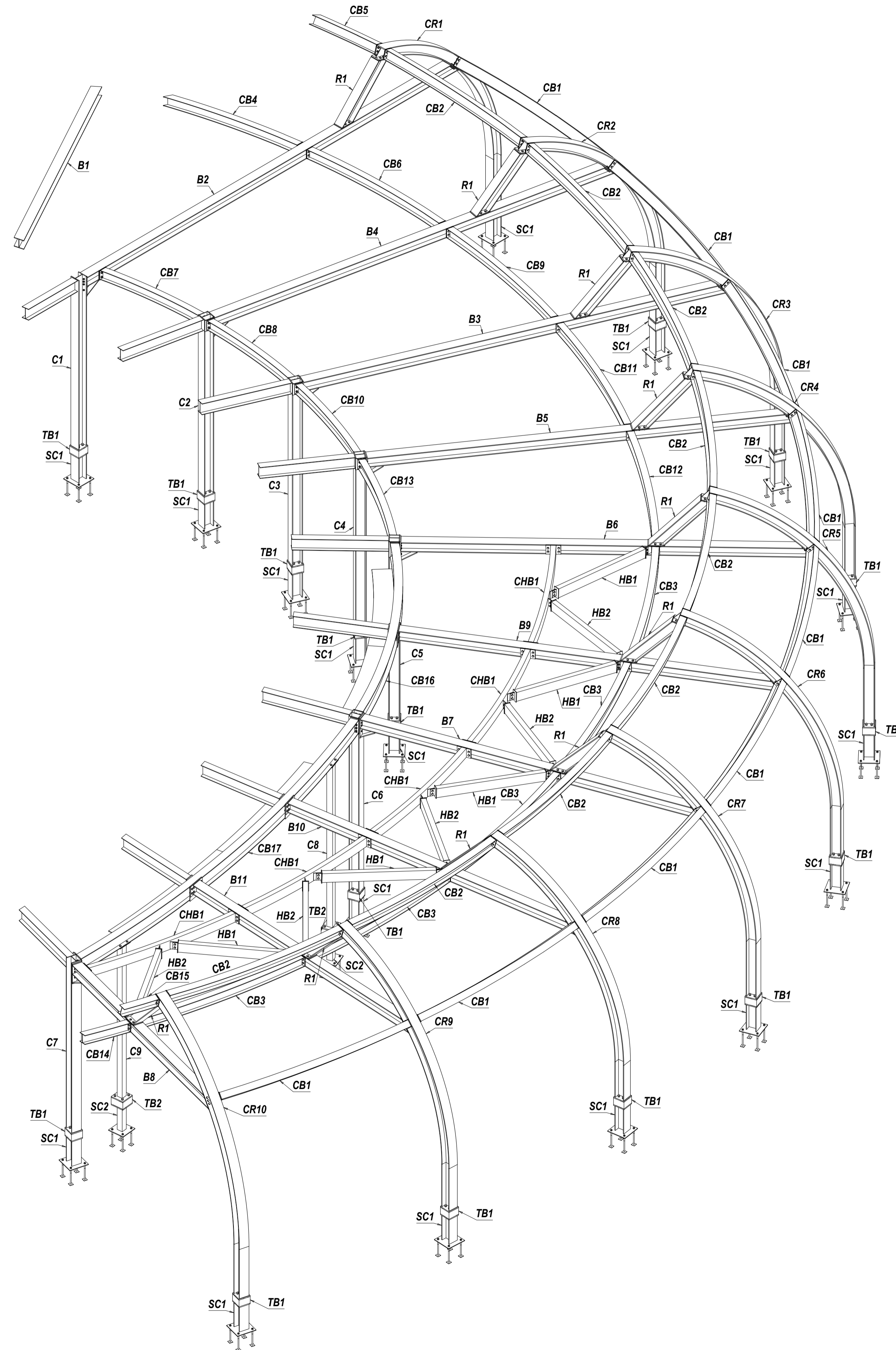
- SHOP PREPARATION: STEEL PREPARED TO AT LEAST Sa2½
- SHOP PRIMER: ZINC PHOSPHATE ALKYD PRIMER, 80 MICRONS
- EPOXY COAT SITE APPLIED BY OTHERS IF REQUIRED

EXTERNAL STEELWORK:

- SHOP PREPARATION: STEEL PREPARED TO AT LEAST Sa2½
- GALVANIZING: FULL HOT DIP GALVANIZED TO EN ISO 1461



3D VIEW 1



3D VIEW 2