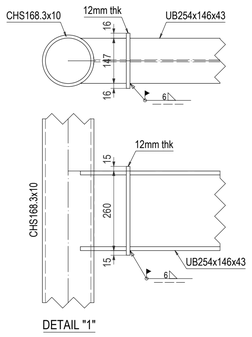
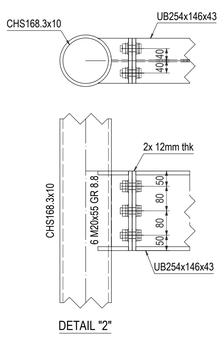



DETAIL "1"

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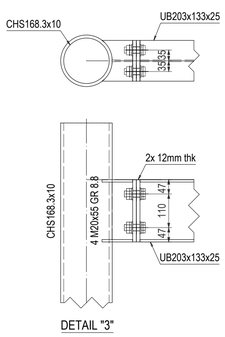


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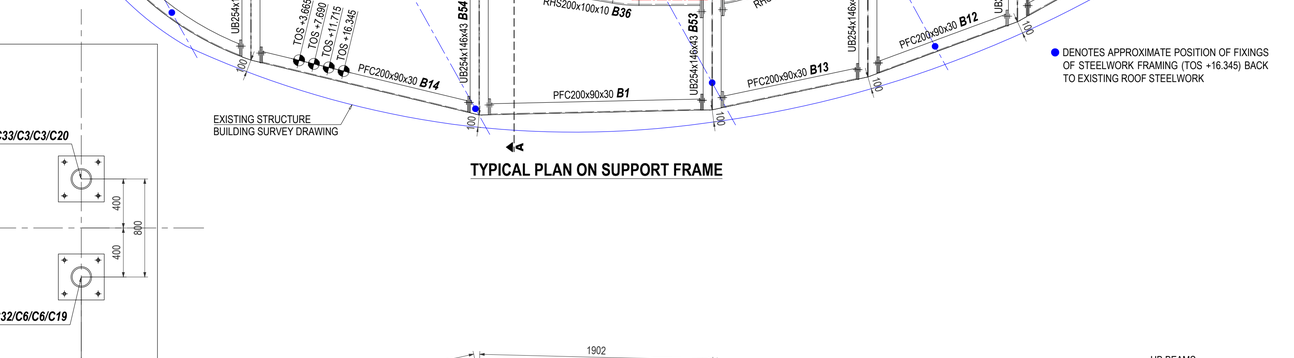
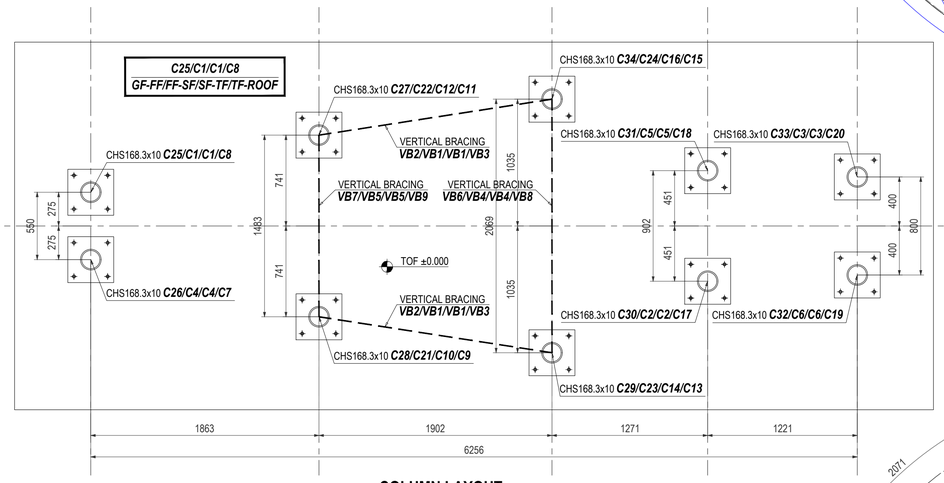
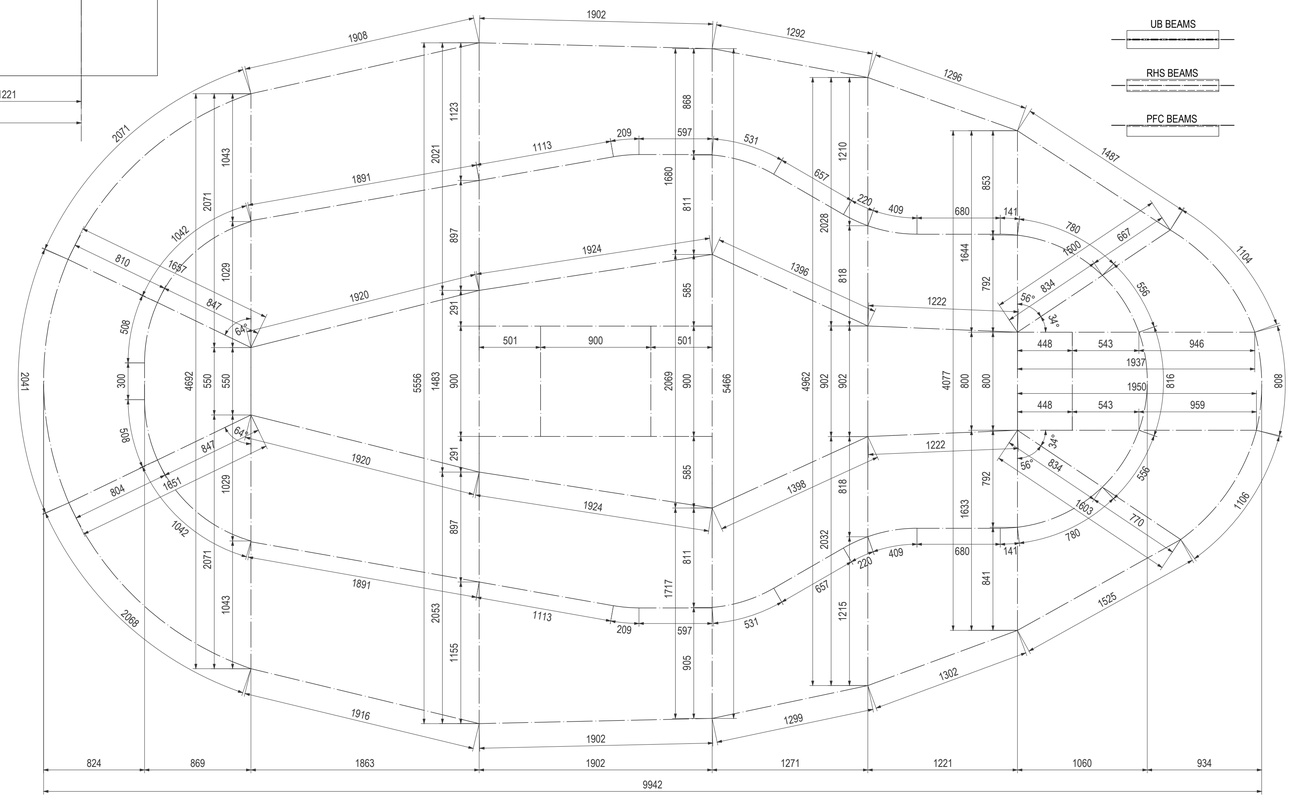


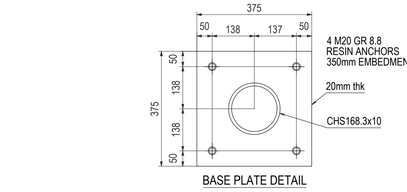

TYPICAL PLAN ON SUPPORT FRAME



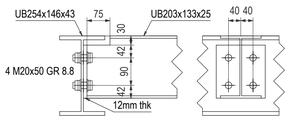

COLUMN LAYOUT




TYPICAL PLAN ON SUPPORT FRAME - DIMENSIONS




BASE PLATE DETAIL

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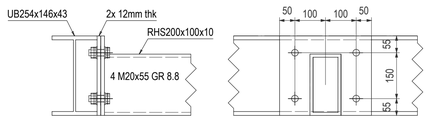


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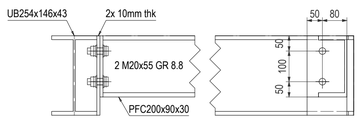


DETAIL "6"

ISSUED FOR CONSTRUCTION

GENERAL NOTES:

1. DO NOT SCALE THIS DRAWING.
2. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
3. ALL WELDS ARE 6mm CONTINUOUS FILLET UNLESS NOTED OTHERWISE.
4. ALL LEDGER / PACKERS WELDS ARE 6mm 100 HIT AND 300 MISS.
5. ALL BOLTS ARE GRADE 8.8 UNLESS NOTED OTHERWISE.
6. ALL FOUNDATION BOLTS SUPPLY ONLY - INSTALLATION BY OTHERS.
7. DRILLING OR FIXING OF ANY MECHANICAL OR RESIN FIXINGS BY OTHERS.

STEEL GRADE:

- S355JR

STEEL FINISH:

- SHOP PREPARATION: STEEL PREPARED TO AT LEAST Sa2½
- SHOP PRIMER: ZINC PHOSPHATE ALKYD PRIMER, 80 MICRONS

TIM GLOBAL ENGINEERING