

ISSUED FOR CONSTRUCTION

GENERAL NOTES:

- DO NOT SCALE THIS DRAWING.
- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE.
- ALL WELDS ARE 6mm CONTINUOUS FILLET UNLESS NOTED OTHERWISE.
- ALL LEDGER / PACKERS WELDS ARE 6mm 100 HIT AND 300 MISS.
- ALL BOLTS ARE GRADE 8.8 UNLESS NOTED OTHERWISE.
- ALL FOUNDATION BOLTS SUPPLY ONLY - INSTALLATION BY OTHERS.
- DRILLING OR FIXING OF ANY MECHANICAL OR RESIN FIXINGS BY OTHERS.

STEEL GRADE:

- S355JR

STEEL FINISH:

INTERNAL STEELWORK:

- SHOP PREPARATION: STEEL PREPARED TO AT LEAST Sa2½
- SHOP PRIMER: ZINC PHOSPHATE EPOXY PRIMER, GREY, 175 MICRONS

EXTERNAL STEELWORK:

- SHOP PREPARATION: STEEL PREPARED TO AT LEAST Sa2½
- GALVANIZING: FULL HOT DIP GALVANIZED TO EN ISO 1461

— THERMAL BREAK 25mm

★ UB254x146x37 - EAVES MEMBER WITH BOTTOM FLANGE TAPERED TO 150 DEEP WITH 145x12mm REPLACEMENT BOTTOM FLANGE

CENTER LINE OF ROOF BRACING CHS114.3x4 IS APPROX. 125mm BELOW UNDERSIDE OF ROOF DECK U.N.O.

